

PRELIMINARY

FOR APPROVAL ONLY
MUST BE SIGNED BEFORE RELEASE

AUTHORIZATION TO BEGIN DIE CONSTRUCTION

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APPROVED BY: C. P. [Signature]

APPROVAL DATE: 12/6/21

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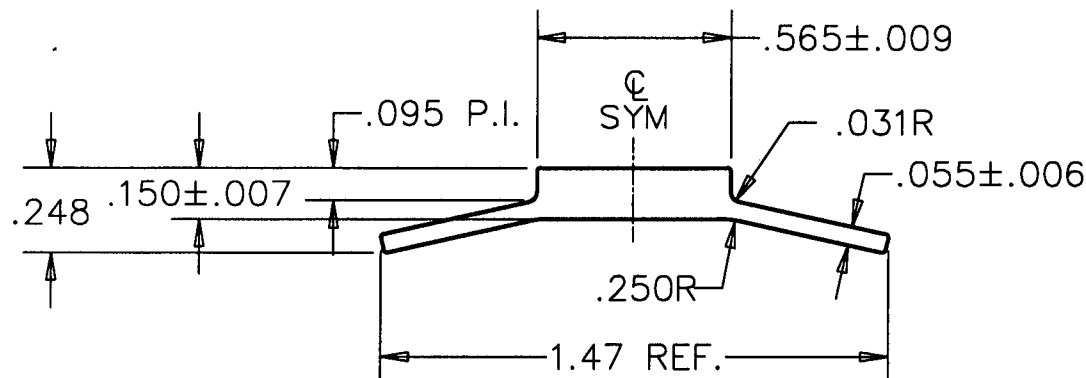
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NOTE:

CUSTOMER ASSUMES
BURDEN OF PROOF OF SIGNATURE ALUMINUM
METAL IDENTIFICATION WITH NO I.D. MARK.

Standard Aluminum Association tolerances apply unless otherwise noted.			DIE NUMBER	REV
CUST PART #: D4544	S106 REV C PIC	EUC	DAA-8	
CUST PART NAME: RETAINER	NEW LOGO ADDED			
PROPOSAL:	REL. DATE	ALLOY 6061-T6	FINISH MILL	

STRUCTURAL STREAKS EXPECTED,
NOT A CAUSE FOR REJECTION.



NO EXPOSED SURFACES



SCALE 1:1

LOCATION	---
COPY NO.	---
PRIMARY PRESS	---
ALT. PRESS	---
CAVITIES	---
STACK SIZE	---
DIE TYPE	---
HOLDER	---
BOLSTER NO.	---
HO. LOC.	---
SUB BO. NO.	---
SHIM	---
DIE	---
FEEDER	---
BACKER	---
BA. LOC.	---
ROMI-SHAPE	---
CAV. DEPTH	---
CAV. CCD	---
DIE MAKER	---
ORDER NUMBER	---
DATE ORDERED	---
DATE REQUESTED	---
PRICE \$	---
ORDER CODE	---
<input type="checkbox"/> NEW	<input type="checkbox"/> REPLACE
<input type="checkbox"/> NITRIDE	<input type="checkbox"/> BACKUP
<input type="checkbox"/> REINSTATE	<input type="checkbox"/> REPAIR
<input type="checkbox"/> UNIT	<input type="checkbox"/> DIE AND FEEDER
<input type="checkbox"/> DIE ONLY	<input type="checkbox"/> BACKER ONLY
<input type="checkbox"/> FEEDER ONLY	<input type="checkbox"/> MANDREL ONLY
<input type="checkbox"/> MANDREL ONLY	<input type="checkbox"/> BOLSTER TO SUIT

REV	DISCUSSION OF REVISION				DATE	BY
Standard Nominal Wall Thickness Tolerance Chart (±)						
for Circumscribing Circle Sizes Less than 10 inches						
Structural values estimated for reference only:						
Up thru 0.124	0.006	0.250 - 0.499	0.008	0.750 - 0.999	0.010	
0.125 - 0.249	0.007	0.500 - 0.749	0.009	hollows 10% .010 min .060 max		
CGs: 3.45 mm .136 in CGs: 18.75 mm .738 in						